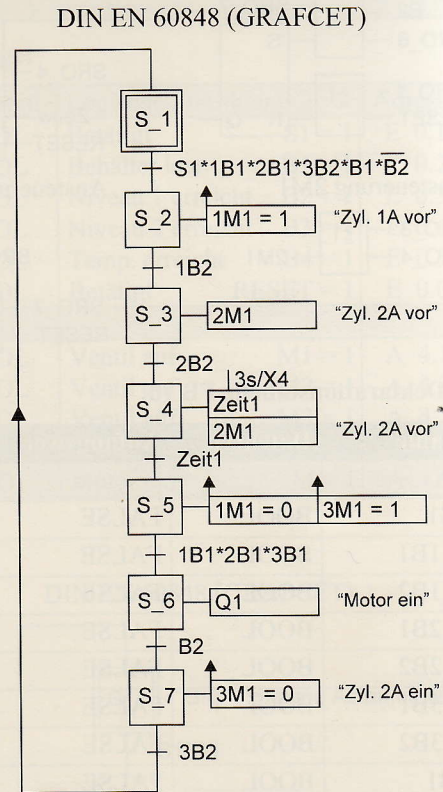
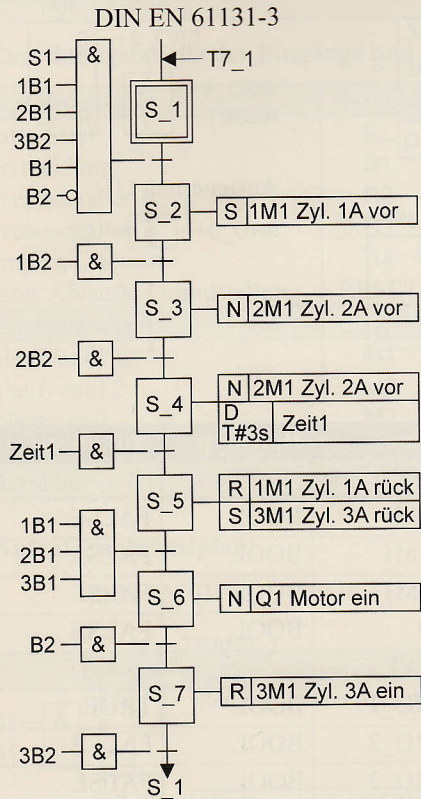
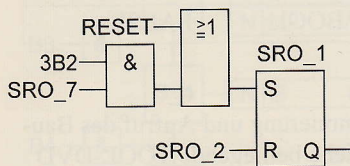


2. Ablauf-Funktionsplan:

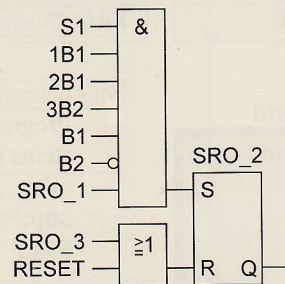


3. Funktionsplan FB 10:

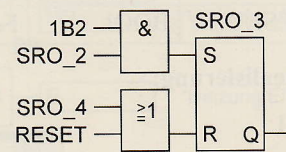
Schritt S_1



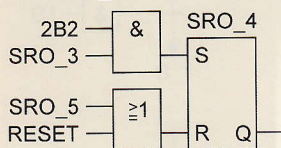
Schritt S_2



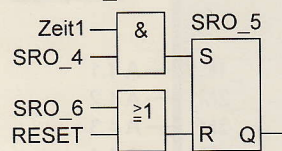
Schritt S_3



Schritt S_4



Schritt S_5



Schritt S_6

